	TPM CIRCLE NO :-06	ACTIVITY	KK	QM	PM .	JH SH	HE (OT D	M E8	kT I da 15				
ADVIKP14	TPM CIRCLE NAME: OT	LOSS NO. / STEP								⊐ KAI⁄	FN I	DFA S	HFFI	
DEPT :- Store		RESULT AREA	(-		J J IVI J			ZEN IDEA SHEE					
CELL :- F.G store CELL NAME:- store		MACHINE / STAGE :- OPER												
KAIZEN THEME :- Stan material packing.	dard location for FG	IDEA :- Material packin	g loca	tion	ldentif	ied in	n dis							
		COUNTERMEASURE:-Fi	xe on	e stai	ndard	locatio	on		ICHM/	ARK		00 No		
WIDELY/DEEPLY:-		in dispatch area.							RGET	TADT	_	00 No. 10.06.2016		
									KAIZEN START KAIZEN FINISH			12.06.2016		
PROBLEM / PRESENT STATUS: - Before no		BARRET .	ev-L					- KV II	ZLIVII	INIOII		12.00.2	010	
standard location for r	material packing.							TEA	M ME	MBERS :				
			AL PACKI	NG						na,Manju	nath,C	Ganesh		
								Mr.	Praka	ash K				
Before No Standard Location for Material packing									BENEFITS :-1. Pack all material in one location					
BEFORE		AFTER							KAIZEN SUSTENANCE					
WHY - WHY ANALYSIS :-		RESULT :- Good visualize and standard. And						WHAT TO DO:						
		Good maintaining 5s ir	า disp	atch	area.				w to					
								FRE	QUEI	NCY:				
								COST INCURRED FOR MAKING KAIZEN						
ROOT CAUSE :-							MAT. COST LABOU IN RS IN			UR COS N RS				
							00			0	00			
]						SCOP	E & PL	AN FOR H	ORIZON	ITAL DEPL	OYMENT	
REGISTRATION NO. &	DATE: #1161, 16.06.16							SL. CELL TARGET RESPONSIBILITY STATUS						
REGISTERED BY :- Krish]							Store		-	G store	Done		